

INSTALLATION INSTRUCTION

T-shape Branching Joint (Only for R410A)

MODEL : RBM-BT13E

Please read "Safety Cautions" described in the Installation Manual of the Air Conditioner.

- Check the following parts in the package.
- For piping material and size of the refrigerant pipes, refer to the Installation Manual of the Air Conditioner.

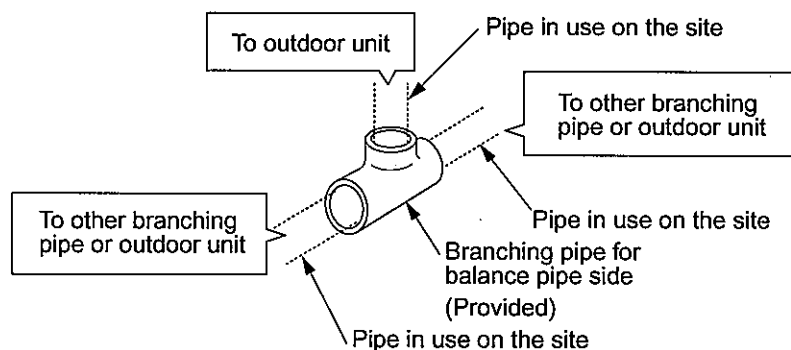
PARTS

NOTE : All dimintions are in millimeters.

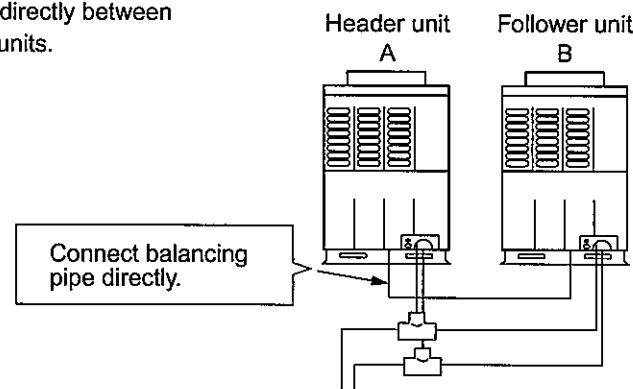
In the following tables, () indicates diameter of the indicated position, and others indicate diameter of the connected pipe.

RBM-BT13E(T-shape branching joint)				
	Branching joint	Socket	No.	Diameter
Gas side	<p>The $\phi 9.5$ branching joint is contained in this part.</p>	<p>diameter of the connected pipe</p>	⑦④	$\phi 19.1 \times (\phi 38.1)$ 1pc
			⑦⑤	$\phi 22.2 \times (\phi 38.1)$ 2pcs
			⑦⑥	$\phi 28.6 \times (\phi 38.1)$ 2pcs
			⑥①	$\phi 34.9 \times (\phi 38.1)$ 1pc
Liquid side		<p>external diameter of socket</p>	⑧⑥	$\phi 9.5 \times (\phi 22.2)$ 1pc
			⑧⑤	$\phi 12.7 \times (\phi 22.2)$ 2pcs
			⑧④	$\phi 15.9 \times (\phi 22.2)$ 2pcs
			⑧③	$\phi 19.1 \times (\phi 22.2)$ 1pc
Balance pipe side	<p>This part is contained in the $\phi 38.1$ branching joint.</p>	—	—	—

<Branching pipe for balance pipe side>



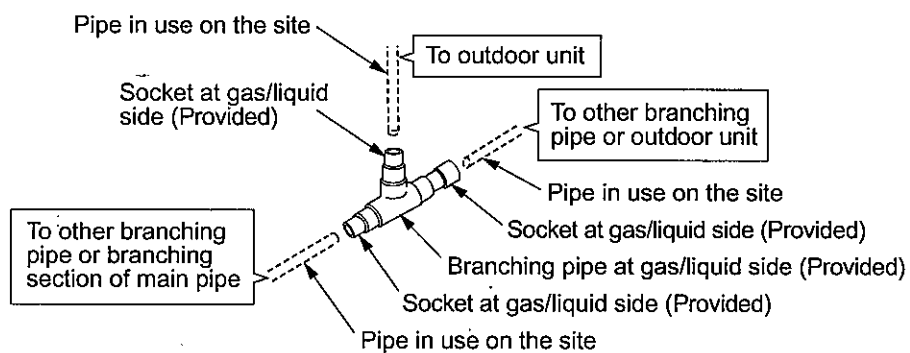
- When combining two units, connect directly between outdoor units.



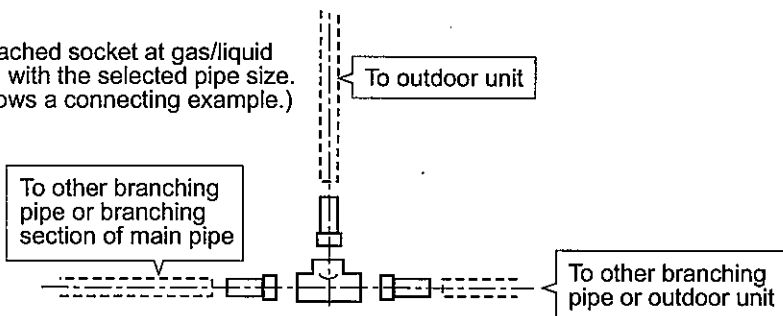
T-shape branching joint

(For connection of outdoor unit)

<Branching pipes at gas side/liquid side>

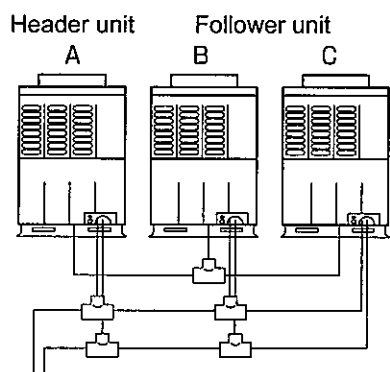


* Use the attached socket at gas/liquid sides along with the selected pipe size. (Figure shows a connecting example.)

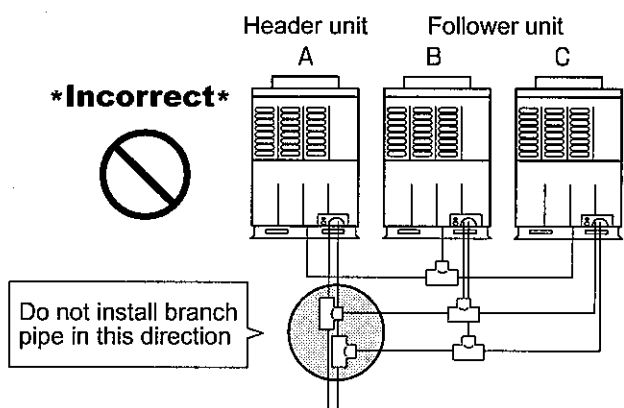


Installation of branching pipes to gas side/liquid side/balance pipe side (Combination of three units)

Correct

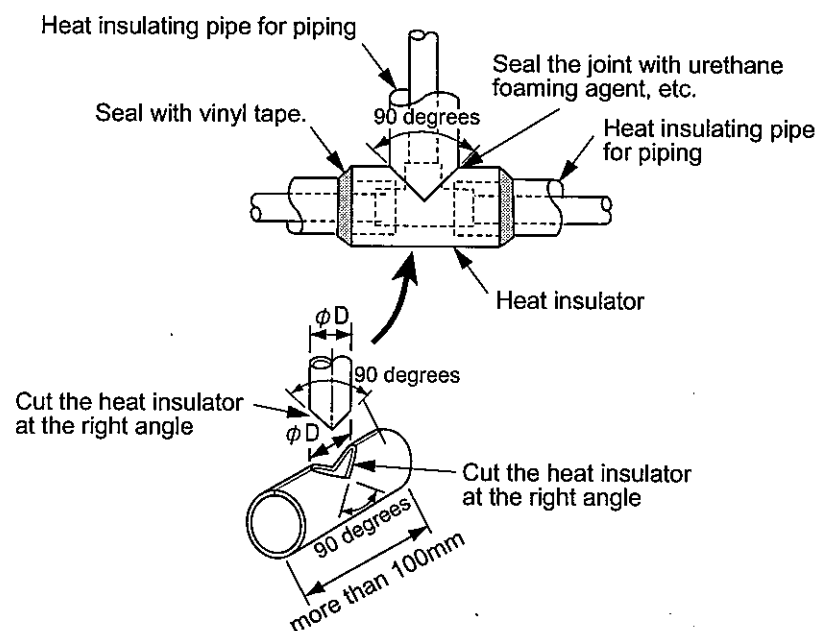


Incorrect



<Heat insulating for pipe (In use on the site)>

- Be sure to perform heat insulating at liquid side and gas side, and balancing pipes separately. (Heat insulator for balancing is not provided.)
- Use heat-resisting heat insulator (120°C or more) for pipes at gas side.
- To insulate heat of the barncing pipes, use a joint cover (For T-shape) available on the market that is with 10mm or more thickness, or one applied with machining as shown in the figure.
- Seal the branching piping completely without clearance to prevent dewing or falling of water drops.



◇ REQUIREMENT ◇

Condensation may occure on the heat insulator according to the atomosphere inside of the ceiling.
If the inside of the ceiling is subject to high temperature and high humidity, please add the glass wool (16 to 20 kg/m³, 10mm thick or more) on the heat insulator described above for the perfect heat insulation.